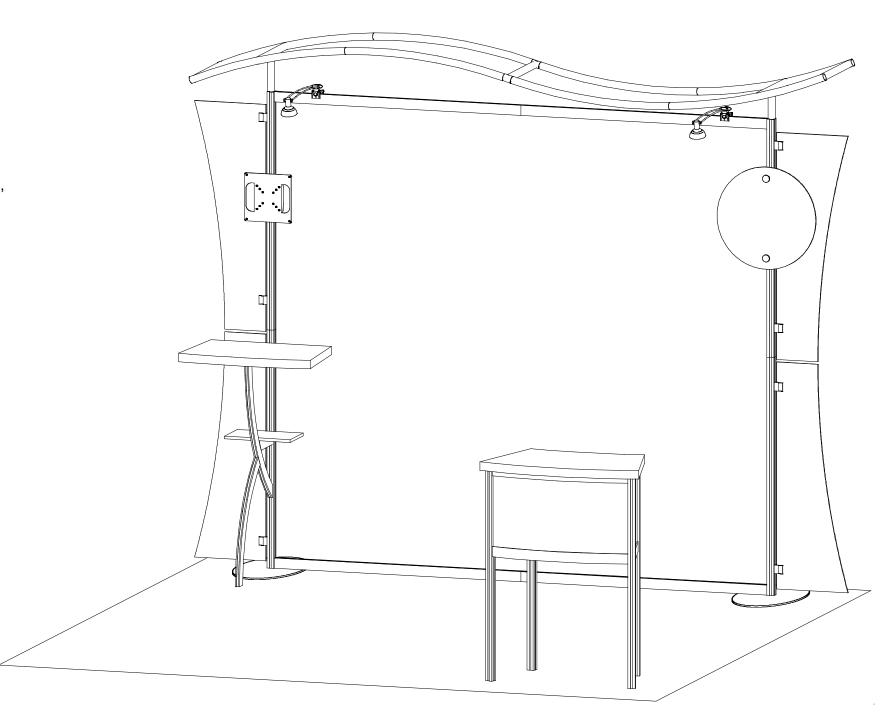
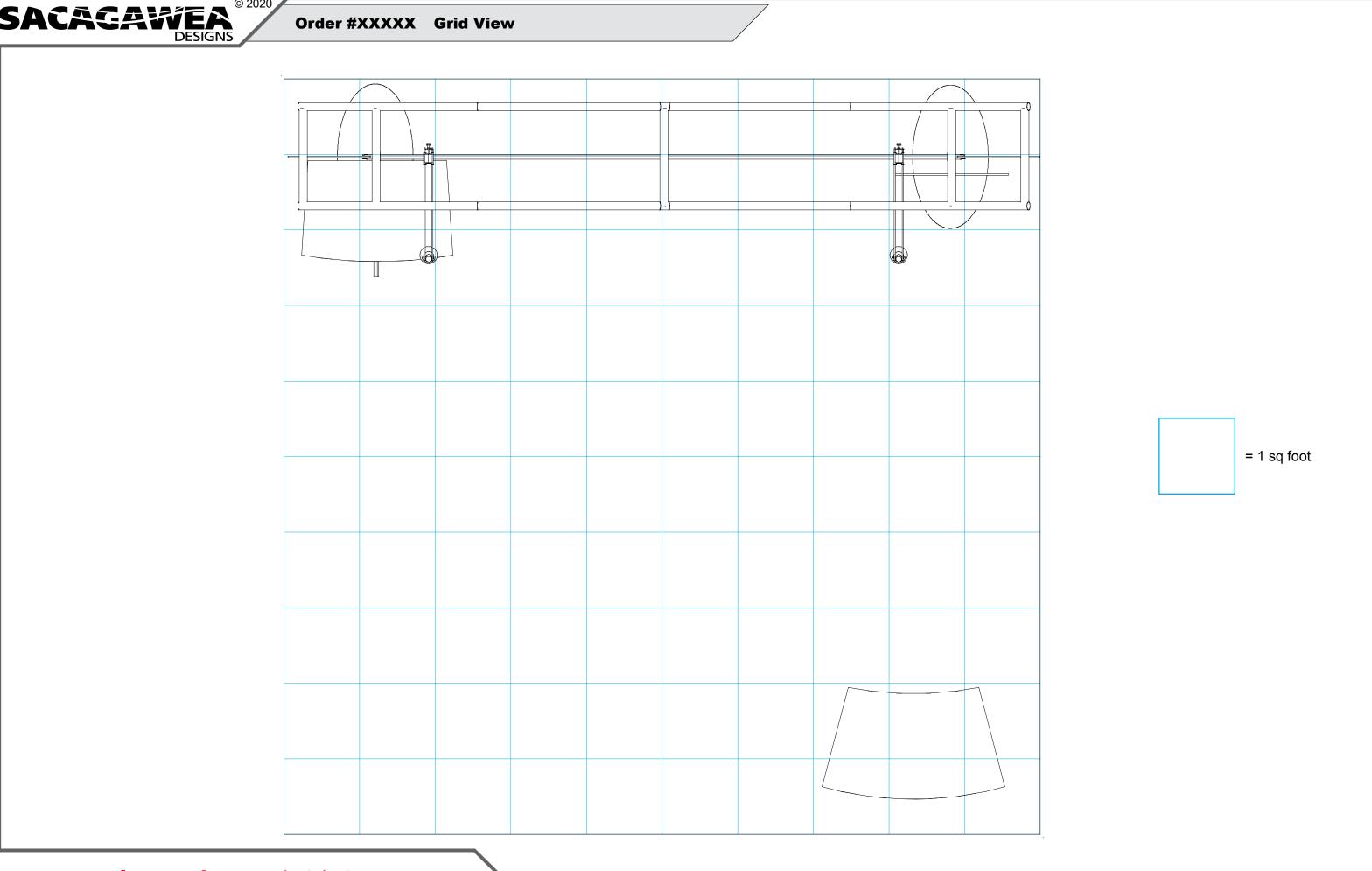


Top View







General Setup Instructions

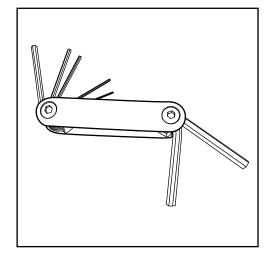
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

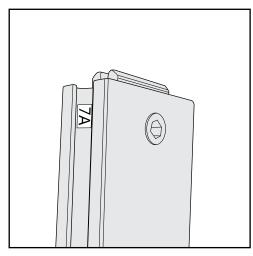
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



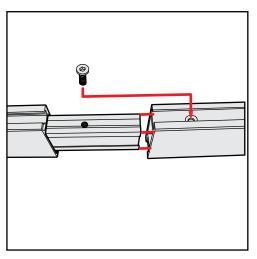
Hex Tool - Essential for Assembly



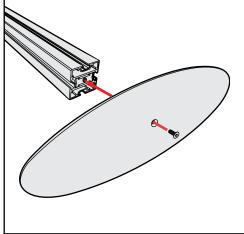
Part Identification - Numbering



MARNING



Spline Connection



Base Plate & Extrusion Connection





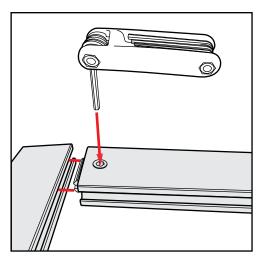
DO NOT USE POWER TOOLS



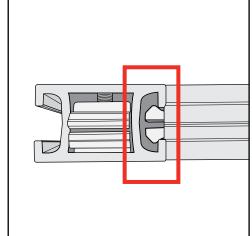
LADDERS OR LIFTS MAY BE REQUIRED



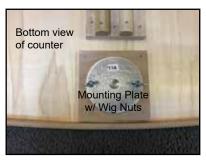
ALL CONNECTIONS MUST BE TIGHTLY SECURED



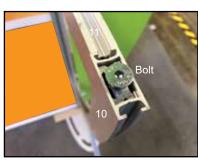
Extrusion & Lock Connection



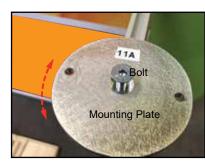
Engaged Lock



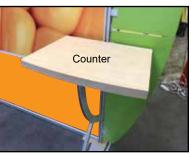
1) Mounting plate & wing nuts, in packed position.



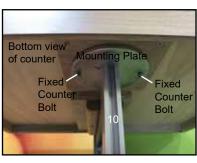
2) Mounting plate bolt in, packed position.



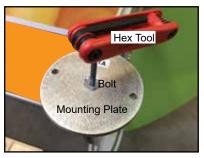
3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



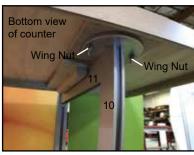
Completed Assembly



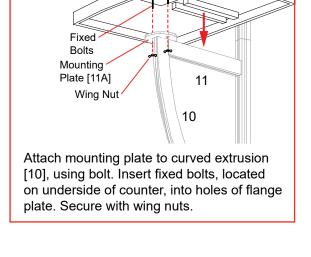
4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.



5) Tighten bolt, using hex tool, to secure.



6) Place fixed counter bolts into mounting plate, then secure using wing nuts.



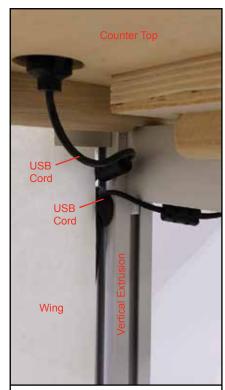
Counter Attachment

Counter

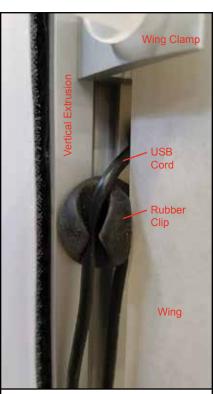
Keep mounting plate [11A] and wing nuts attached to counter, when packing.

Keep bolt attached to [10], when packing.

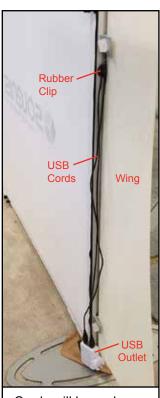
Keep rubber clip attached to vertical extrusion.



Route cord from right USB port through right side of rubber clip in groove of vertical extrusion.



Route cord from left USB port through left side of rubber clip in groove of vertical extrusion.

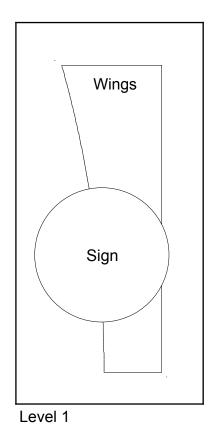


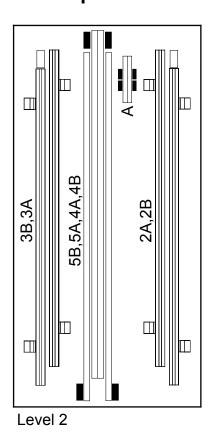
Cords will hang down to USB outlet.

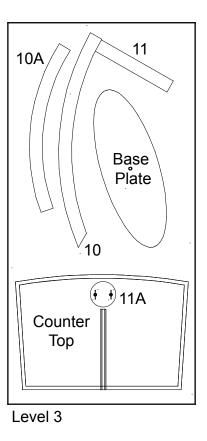


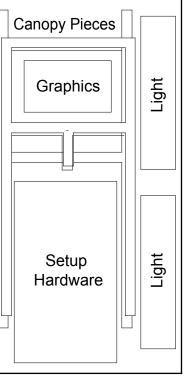
Plug USB cords into USB outlet.

Top View of Each Level



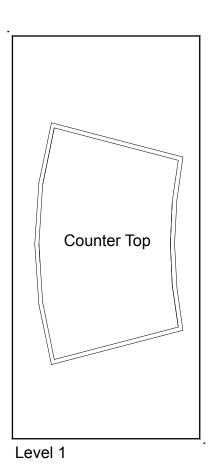


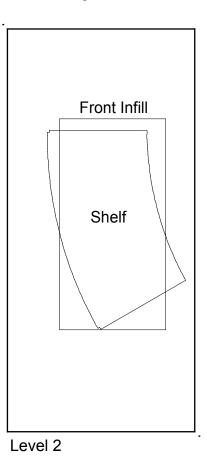


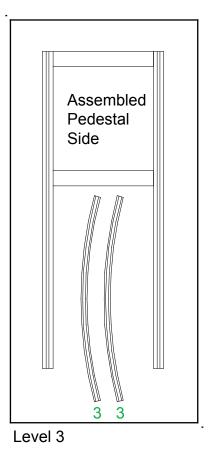


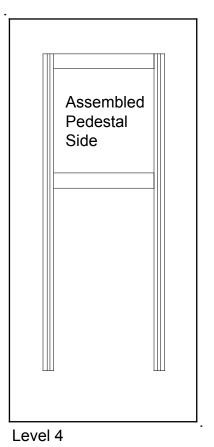
Level 4

Top View of Each Level





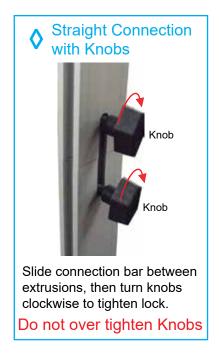




Order #XXXXX VK-1233 Backwall Assembly

Item	Qty.	Description
1	2	Base Plate
2A,2B	1,1	42" Vertical Extrusion
3A,3B	1,1	42" Vertical Extrusion
4A,4B	1,1	45" Horizontal Extrusion
5A.5B	1.1	45" Horizontal Extrusion

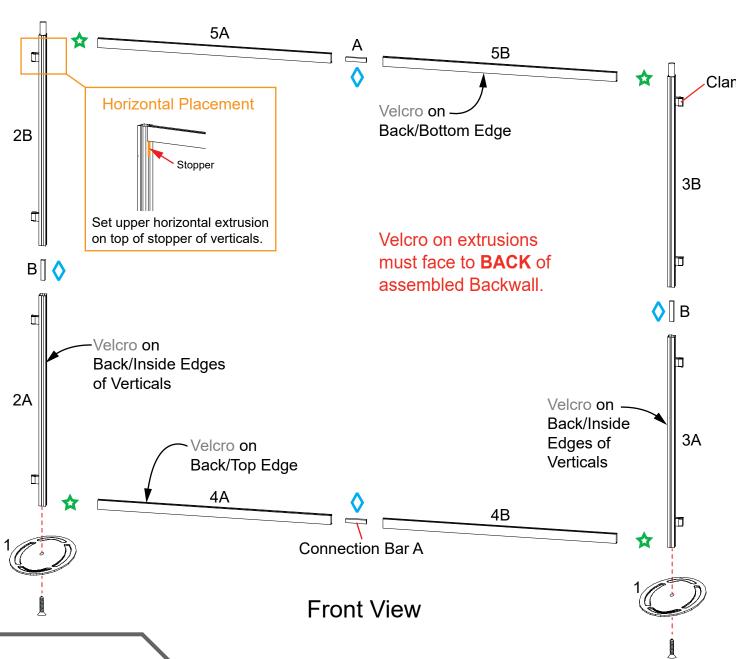
Corner Connection Turn knob clockwise to tighten lock. Do not over tighten Knobs

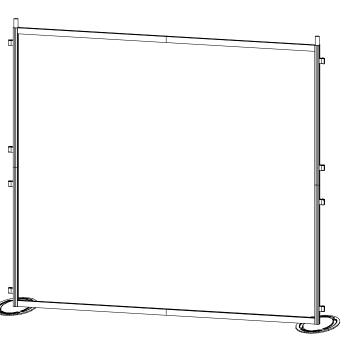


Steps:

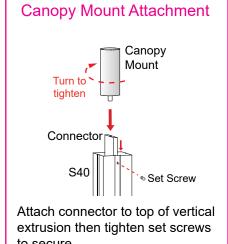
- 1) Attach base plates [1] to lower verticals [2A,3A], using bolts.
- 2) Connect verticals [3A,3B] and [2A,2B] with connection bars [B]. See Straight Connection with Knobs detail.
- 3) Connect horizontals [4A,4B] and [5A,5B] with connection bars [A]. See Straight Connection with Knobs detail.
- 4) Connect vertical assemblies [2A,2B,3A,3B] with horizontal assemblies [4A,4B,5A,5B]. See Corner Connection with Knob detail.
- 5) Attach graphic to Velcro on back side of frame.

Keep clamps attached to [2A] [2B] [3A] and [3B]. Keep connection bars [A] attached to [4A] [5A] and [B] to [2A] [3A]. Keep canopy mounts attached to [2B] and [3B].





Completed Backwall Assembly



to secure.

Insert canopy mount into threaded hole in top of connector then turn canopy mount clockwise to tighten in place.

AERO

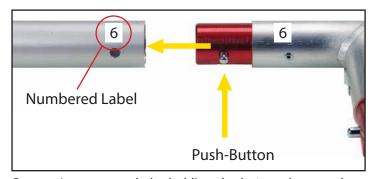
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

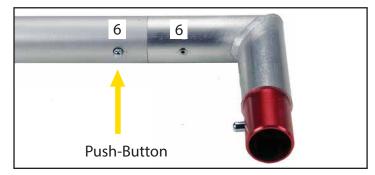
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

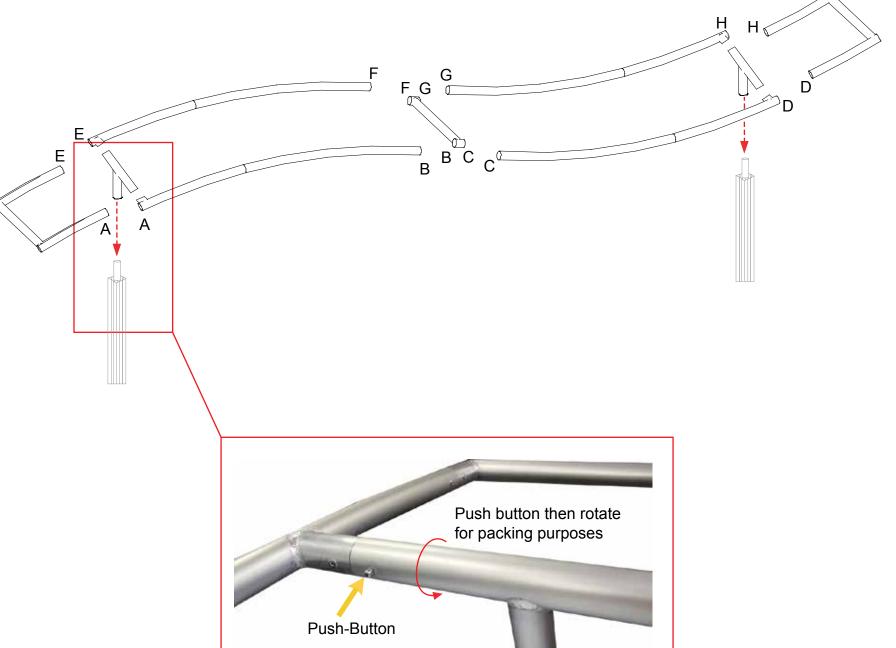


Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole. To disassemble, push button and pull or twist extrusions apart.



Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy



Order #XXXXX VK-1233 Backwall Attachments

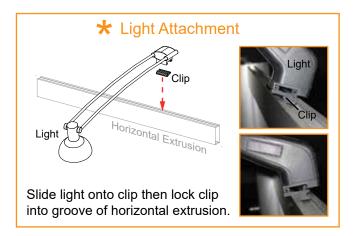
Item Qty. Description

30.2" Z45 Curved Extrusion

Support Leg

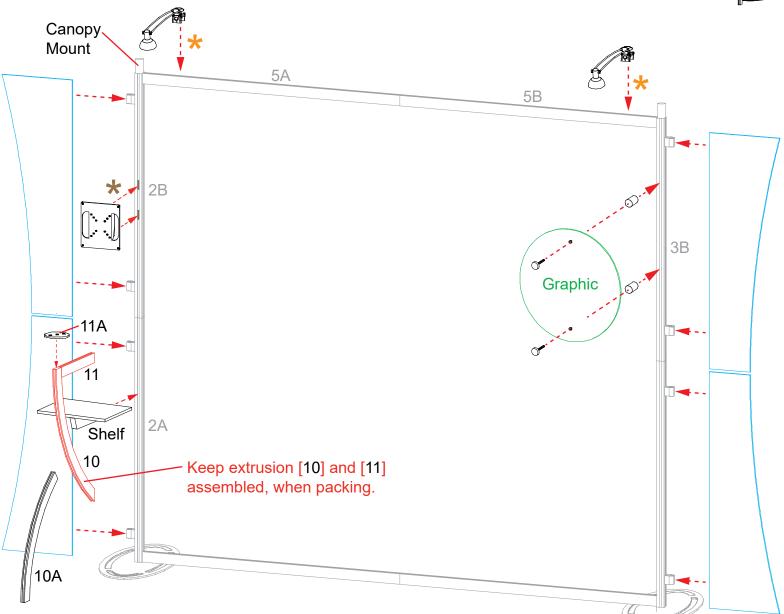
12.184" Z45 Horizontal Extrusion

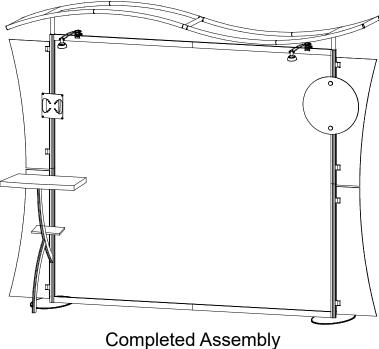
Mounting Plate

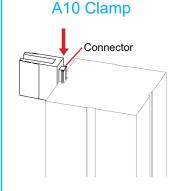


Steps:

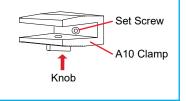
- 1) Clip lights to top extrusions [5A/5B]. See Light Attachment detail.
- 2) Place assembled canopy over canopy mounts.
- 3) Attach shelf to extrusion [2A].
- 4) Attach assembly [10/11] to [2A].
- 5) Attach support leg [10A] to curved extrusion [10].
- 6) Attach counter to mounting plate [11A]. See Counter Attachment sheet.
- 7) Route USB cords from counter top. See USB Cord Management sheet.
- 8) Attach wings to clamps. See A10 Clamp detail.
- 9) Attach monitor mount to extrusion [2B]. See Monitor Mount detail.
- 10) Attach graphic to vertical [3B]. See Graphic Attachment detail.

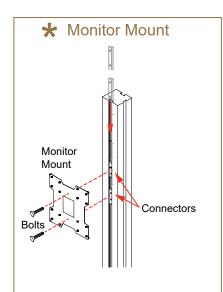




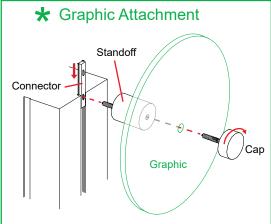


- 1) Slide connector of clamp into extrusion groove.
- 2) Tighten set screw when A10 is in desired location.
- 3) Insert wing into clamp.
- 4) Tighten knob on clamp to secure wing in place.





Slide Connectors into groove of Extrusion. Tighten Set Screws to secure Connectors in place. Attach Monitor Mount back plate to Extrusion, using Bolts.

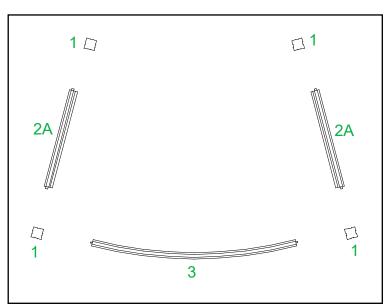


Slide connector into groove of extrusion. Tighten set screws to secure in place. Screw standoff into connector. Place graphic between standoff and cap, then screw cap to secure graphic.

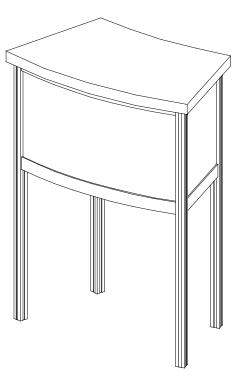
Item	Qty	Description
1	4	38" S40 Vertical Extrusion
2,2A	2,2	12" Z45 Horizontal Extrusion
3	2	25" Z45 Horizontal Extrusion

Steps

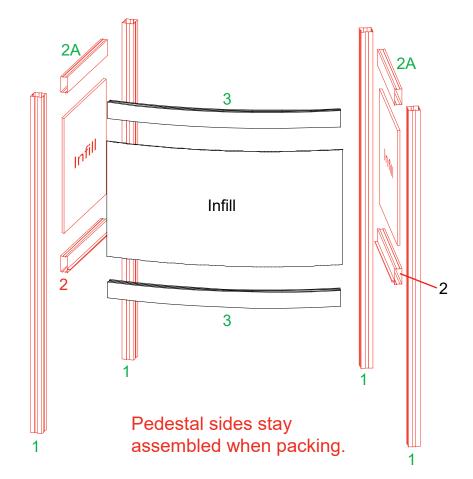
- 1) Attach horizontals [2] and [2A] between verticals [1], with infills between.
- 2) Attach curved horizontals [3] between front verticals [1], with infill between.
- 3) Place shelf on lip of extrusions [2]. See Extrusion Lip detail.
- 4) Set pedestal top on top of extrusions [2A] and [3].



Top View



Completed Pedestal Assembly



★ Extrusion Lip

Extrusions [2] have a lip for the shelf to rest upon.



